

54, Annapurna Industrial Estate, Tilak Road, Ghatkopar (E), Mumbai - 400 077 India **Tel**: +91-22-21029911

E-mail: sales@excellaelectronics.com



## 4 + 6 Digit Length Counter

### **Application:**

This unit is microprocessor based counter are very useful device. A common application is in machine motion counter where device called encoder, sensor convert to mechanical rotation into a series of electrical pulses, suitable for any winding machine. It provides modern effective means of obtaining displaying and evaluating production information.

#### **Features:**

- Easily programable from the front panel keyboard.
- Screw terminal connectors for easy installation.
- Universal sensor inputs.
- Length measures up to 999999 mtrs.



**MPM**: Meters Per Minute - The take Up speed of the yarn. Maximum - 9999 MPM. **LENGTH**: Length of the yarn in meters in current cycle. Maximum Range: 999999 mtrs.

**TP**: Total Production in 1000 meters, Maximum - 99999.9Km **TT**: Total run time of the machine, Maximum - 99999.9 Hrs.

#### **TECHNICAL DETAILS:**

- The Four 0.3" inches High Bright Green LED Display is use for Speed & Title display.
- The Six 0.3" inches High Bright Red LED Display is use for length in mtrs.
- TOTAL PRODUCTION in 1000 Mtrs, & TOTAL TIME (Hr. Meter) Display.

Keyboard : Tactile membrane keyboard.

Data Storage : In case of power fail, data retain in battery back up RAM.

Inputs : Proximity Sensors, Encoder, Analogue I/p (0--10VDC or 4-20mA).

PPR : 1-50 Programmable.

• Set Point : 2 Nos.

Relay Outputs : Separate Relay o/p is provided for 2 set value, Relay output is momentary.

Relay Contact Rating : 230 V AC-5 A, 24V DC-7 A.

Reset : Auto / Manually - From front key & back side connectors.

• Analog Output : 4-20mA, 0-10VDC (This facility on optional).

• Power Supply : 230VAC, ±10% 50Hz 1Ph.

• Accuracy : +/- 1 Count.

• IP Protection : IP 54.

• Operating Temperature : 5 to 60 Degree C.

• Storage Temperature : -10 Degree C to +70 Degree C.

• Housing : ABS Plastics.

• Dimension (Approx) : 96mm X 48mm X 65mm (Depth).

• Cutout : 45mm X 90mm.

• Weight : 250 g.





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## **Terminal Connections:**

| 230VAC |       |       |      |      |       |     |     |      |
|--------|-------|-------|------|------|-------|-----|-----|------|
| 1      | 2     | 3     | 4    | 5    | 6     | 7   | 8   |      |
| NO-1   | NC-1  | COM-1 | NO-2 | NC-2 | COM-2 | L   | N   |      |
|        | 9     | 10    | 11   | 12   | 13    | 14  | 15  | 16   |
|        | EARTH |       | GND  |      | RST   | PUL | STR | +12V |



#### **DIMENSION:**

